**Daftar Pustaka Latar Belakang**

1. Do Duc Trung & Nguyen, N.-T. (2021). *Investigation of the Surface Roughness in Infeed Centerless Grinding of SCM435 Steel*. **International Journal of Automation Technology**, 15(1), 123–131. https://www.jstage.jst.go.jp/article/ijat/15/1/15\_123/
2. Eun Sang Lee & Jung Hyung Lee. (2007). *A Study on Optimum Condition of Centerless Grinding Machine for Ferrule Using Taguchi Method and Response Surface Method*. **Key Engineering Materials**, 329, 9–14. [https://www.scientific.net/KEM.329.9](https://www.scientific.net/KEM.329.9?utm_source=chatgpt.com)
3. Le Hong Ky, Le Quang Vinh, et al. (2020). *A Study on Roughness of Workpiece Surface When Centreless Grinding of SAE1045 Steel*. **European Journal of Engineering Research and Science (EJ-ENG)**, 5(11), 1380–1385. [https://ej-eng.org/index.php/ejeng/article/view/1941](https://ej-eng.org/index.php/ejeng/article/view/1941?utm_source=chatgpt.com)
4. Mukesh Kumar, Sukhjinder Singh, & Khushdeep Goyal. (2016). *Effect of Grinding Parameters on Surface Roughness and Material Removal Rate of Cylindrical Grinding of Heat Treated EN47 Steel*. **Journal of Mechanical Engineering**, 45(2), 25–31. [https://www.banglajol.info/index.php/JME/article/view/28189](https://www.banglajol.info/index.php/JME/article/view/28189?utm_source=chatgpt.com)
5. Politeknik Negeri Madiun. (2023). *Profil dan Visi-Misi Politeknik Negeri Madiun*. https://pnm.ac.id
6. PT Astemo Bekasi Manufacturing. (2024). *Company Profile and Production Overview*. https://www.hitachiastemo.com